

PATENT ABSTRACTS OF JAPAN

(11)Publication number : 05-318747

(43)Date of publication of application : 03.12.1993

(51)Int.Cl. B41J 2/16

B29C 43/18

B41J 2/045

B41J 2/055

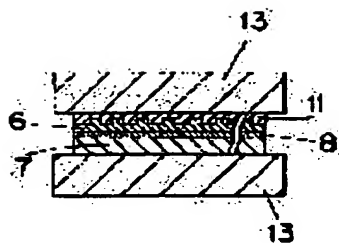
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(21)Application number : 04-123378 (71)Applicant : RICOH CO LTD

(22)Date of filing : 15.05.1992 (72)Inventor : IKEDA KUNIO

(54) INK PASSAGE SUBSTRATE AND PRODUCTION THEREOF

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(57)Abstract:

PURPOSE: To provide a means forming ink grooves to the ink passage substrate of an ink jet recording head by a stamper.

CONSTITUTION: An ink passage substrate is constituted of a thermoplastic or thermosetting resin sheet (ink passage plate) 6 to which ink grooves must be formed and a rigid substrate 7 and a stamper having passage grooves is positioned on the side of the resin sheet and a resin material 8 is interposed between the resin sheet 6 and the rigid substrate and the whole is heated and pressed to obtain the ink passage substrate having the composite structure consisting of the ink

passage plate 6 having ink grooves formed thereto and the rigid substrate.

LEGAL STATUS

[Date of request for examination] 26.04.1999

[Date of sending the examiner's decision of rejection]

[Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]

[Date of final disposal for application]

[Patent number] 3194783

[Date of registration] 01.06.2001

[Number of appeal against examiner's decision of rejection]

[Date of requesting appeal against examiner's decision of rejection]

[Date of extinction of right]

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